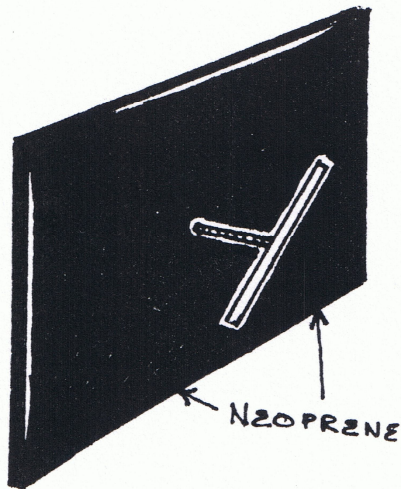


**CAUTION** IDENTIFY & KNOW THE CHEMICAL YOU ARE WORKING WITH AND ITS COMPATIBILITY WITH THE NEOPRENE USED IN THIS PATCH. PROPER PROTECTIVE CLOTHING MUST BE WORN AT ALL TIMES.

1.

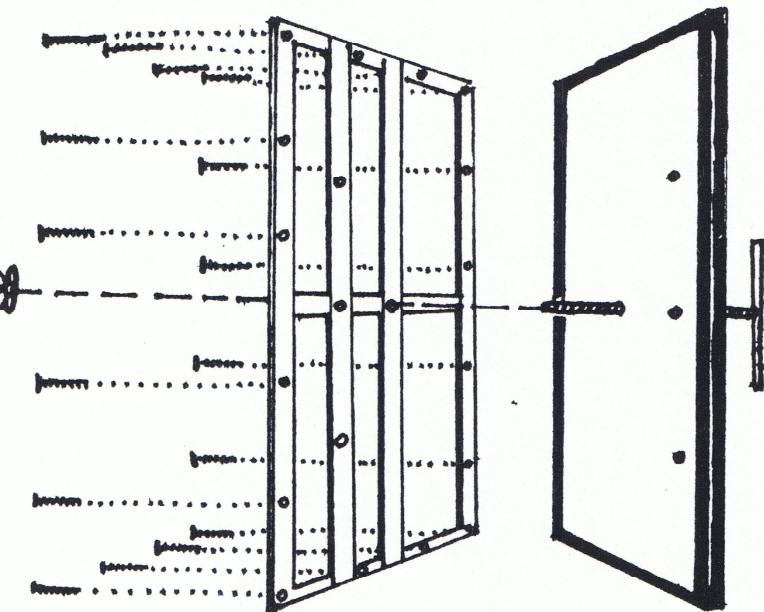


#### Insert "T" Bolt

Visually gauge the hole to determine which "T" bolt will work best with the size and shape of the leak hole. Then check for obstructions to determine which hole in the patch you need use. Next push the pointed end of the "T" bolt through the neoprene foam side of the patch having it come through the hole provided in the stainless backing that you have selected.

Note: Two or more "T" bolts may be used although we have not found this necessary.

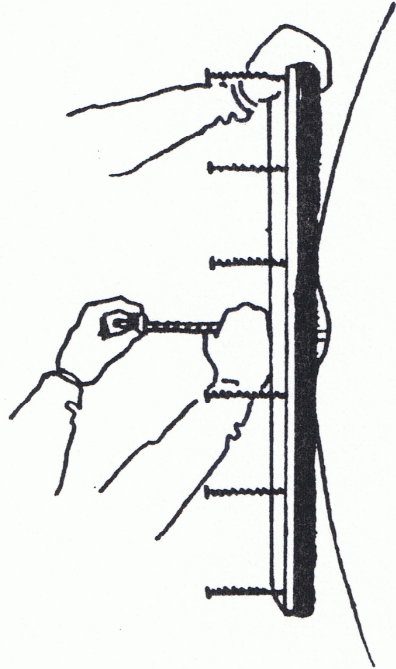
2.



#### Assemble Patch

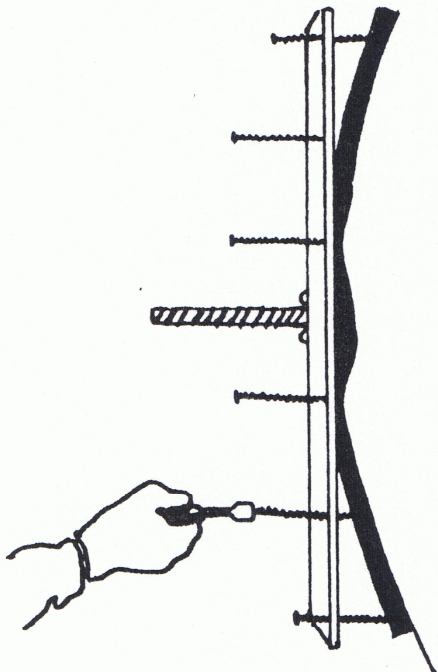
Slide stainless frame with the flatest side toward the patch onto the "T" bolt using the same hole in the frame that you used in the patch. Then put one of the wing-flat-fender combos on the "T" bolt and run it down about an inch. Lastly, thread the 5/16 X 4 bolts into all holes in the frame until they just protrude through the patch side of the frame.

3.



#### Apply Patch To Hole

Insert "T" bolt through hole and turn to straddle hole making sure that there is something solid for both ends of the "T" bar to catch on (if there isn't, use a bigger "T" bolt). While holding patch & "T" bolt in place, screw wing-flat-fender combo down and tighten.



#### Seal Leak

Using the nut drivers provided, screw down all the 5/16 X 4 bolts to conform patch to the general shape of the vessel. Then one-by-one screw in the bolts as needed to seal individual leaks. The key here is not to over tighten any bolt. If you do, you'll get a leak some place else.